



## LOW COMPLIANCE REAR CONTROL ARMS INSTALLATION INSTRUCTIONS

PART NUMBER D280-0013

APPLICATION: 2011-14 528i/iX, 535i/iX, 550i/iX (F10)  
2010-14 535i/iX GT, 550i/iX GT (F07)  
2011-14 640i/iX, 650i/iX (F12, F13)  
2013-14 640i GC, 650i/iX GC (F06)

Congratulations for being selective enough to use a Dinan Engineering Negative Camber Control Arms. We have spent many hours developing this kit to assure that you will receive maximum performance and durability with minimum difficulty in installation. Please take the time to read these instructions and call us if you have any difficulties during the installation.

**DO NOT WORK ON VEHICLES SUPPORTED BY A JACK ONLY. USE SECURE JACK STANDS!**

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### PARTS LIST

Qty	Part #	Description
1	D283-0019	Left Wishbone
1	D283-0020	Right Wishbone

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### INSTALLATION NOTES:

- Install rear upper control arms per BMW recommended procedure.
- Some hardware may need to be replaced. Please review the procedure and have these pieces on hand as needed.
- Take care to orient the arms as follows:
  - The rubber bushing end attaches to the subframe. The ball-joint end is towards the wheel.
  - Orient the arm to provide more clearance for the rear shock. If installed incorrectly, the arm may interfere with the shock.
- An alignment will be required after installation of these arms.